Ray W. Simmons

*Structural Steel Detailer*

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**Summary of Qualifications**

* Over 20 years of experience drafting structural steel projects.
* Dedicated to total quality management of projects and jobs.
* Contributes to productive work environments by facilitating communication and coordinating between departments.
* High level of attention to detail.

**Skills Summary**

* AutoCAD
* Time management
* Mathematical aptitude
* Mechanically inclined
* Inventory control
* Production

**Professional Experience**State of Kansas Ellsworth, Kansas  
*Warehouse Clerk* 2015-2017

* Maintained inventory control logs for warehouse department.
* Coordinated supply deliveries to multiple buildings within the facility.
* Utilized forklifts to retrieve, store, and transport supplies and inventory, and load and unload trucks.

*General Laborer* Stockton, Kansas

2014-2015

* Performed multiple duties, including laundry service, light construction, finish carpentry, and maintenance.
* Maintained general upkeep of parks and recreation buildings, painting, repairing, and installing parts and equipment.
* Constructed, erected, installed, and repaired structures and fixtures of wood, plywood, and wallboard, using hand tools and power tools.

Amazon.com Warehouse Coffeyville, Kansas

*CrisPlant Associate* 2013

* Refilled packing and sorting work stations.
* Sorted items for orders and packed orders to be shipped.
* Examined and inspected stock items for wear or defects, reporting any damage to supervisors.

RK Steel Fredonia, Kansas

*Structural Steel Detailer* 2006-2010

* Produced shop fabrication drawings and field erection drawings.
* Utilized AutoCAD to coordinate job site specifications, architectural and structural plans.
* Read specifications and blueprints to determine the locations, quantities, or sizes of materials required.
* Analyze building codes, by-laws, space and site requirements, and other technical documents and reports to determine their effect on architectural designs.

BC Steel Yates Center, Kansas

*Project Manager* 2004-2006

* Performed estimation and bidding by coordinating job site specifications, architectural plans, and structural engineering plans.
* Interpreted prints from structural steel detailer to purchase steel and supplies for fabrication shop.
* Coordinated shop fabrication schedules through close contact with jobsite superintendent.
* Fielded any and all calls intended for job site superintendent to resolve problems and keep projects on schedule.
* Supervised approximately 10-20 weld shop employees and interviewed prospective candidates.
* Worked with accountant to submit billing paperwork upon job completion.

**Education**

* Forklift Certification (2016) State of Kansas Ellsworth, Kansas
* Drafting Technology (1988) SEK-AVTS Coffeyville, Kansas